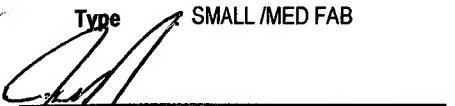
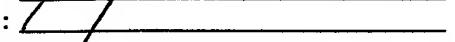
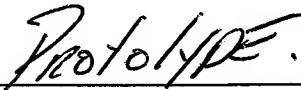


Date: Friday, 3/23/2007 6:28:03 AM
 User: Jean-Luc Menard

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: ARM
Job Number	: 31443		
Estimate Number	: 12578		
P.O. Number	: N/A	Part Number	: D35601
This Issue	: 3/23/2007 S.O. No. : N/A	Drawing Number	: D3560 UNDER REVIEW
Prsht Rev.	: NC	Project Number	: AS0001
First Issue	: N/A	Drawing Revision	: A
Previous Run	: 29447	Material	: N/A
Written By		Due Date	: 3/30/2007
Checked & Approved By		Qty:	1
Comment	: Est Rev:A New Issue 06-11-10 JLM	Um:	Each

Additional Product



FOR ENGINEERING USE ONLY

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6B0500X06000	6061-T6 Bar .50" x 6.0"

Comment: Qty.: 1.0080 f(s)/Unit Total : 1.0080 f(s)

6061-T6 Bar .50" x 6.0"

Batch: M103436

ML 07 03 22

(1)

2.0 WATER JET FLOW WATER JET



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs

FLOW WATER JET

1-Cut as per Dwg D3560

Dwg Rev: Prog Rev: 

ML 07 03 22

(1)

2-Deburr if necessary

Note: .507" Dia & .196" Dia Holes are to be opened on manual mill after Waterjet

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs

INSPECT PARTS AS THEY COME OFF MACHINE

4.0 MILLING CONV. CONVENTIONAL MILLING MACHINE



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs.

CONVENTIONAL MILLING MACHINE

1-Open .196" Dia hole

2-C'Bore as per Dwg D3560.

3-Bore .507" as per Dwg D3560

N/A

FOR ENGINEERING USE ONLY

Date: Friday, 3/23/2007 6:28:04 AM
User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM

Job Number: 31443

Part Number: D35601

Job Number:



Seq. #:

Machine Or Operation:

Description :

Ensure to C'Bore on Corect side

5.0

QC2



INSPECT PARTS AS THEY COME OFF MACHINE



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs

FOR ENGINEERING USE ONLY

INSPECT PARTS AS THEY COME OFF MACHINE

6.0

QC8



SECOND CHECK



ENGINEERING
APPROVAL

N/A

FOR ENGINEERING USE ONLY

SECOND CHECK

7.0

PACKAGING



PACKAGING RESOURCE #1



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs

FOR ENGINEERING USE ONLY

PACKAGING RESOURCE #1

Identify and Stock

Location:

8.0

QC21



FINAL INSPECTION/W/O RELEASE



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs

FOR ENGINEERING USE ONLY

FINAL INSPECTION/W/O RELEASE

3/23/05

Job Completion



Today step
00075 N/A 03/23/05
No item stock